



## Hifax CA1110/2AC

### Compounded Polyolefin

#### Product Description

Hifax CA1110/2AC Black medium high melt flow, 1,200 MPa flexural modulus, paintable thermoplastic elastomeric olefin (TEO) resin has a very good balance of processability, impact resistance and paintability. It was designed primarily for use in painted automotive bumper fascia applications.

#### Product Characteristics

Status	Commercial: Active
Test Method used	ISO
Availability	North America, Asia-Pacific, Australia/NZ, Africa-Middle East, Latin America
Processing Methods	Injection Molding
Features	Medium Flow, Good Impact Resistance , Paintable, Good Processability, Good Stiffness
Typical Customer Applications	Bumpers, Exterior Applications

Typical Properties	Method	Value	Unit
Physical			
Density	ISO 1183	0.99	g/cm³
Melt flow rate (MFR) (230°C/2.16Kg)	ISO 1133	9	g/10 min
Note: Alternative test method is ASTM D 1238-01.			
Mechanical			
Tensile Stress at Yield	ISO 527-1, -2	17	MPa
Tensile Strain at Yield	ISO 527-1, -2	10	%
Flexural modulus	ISO 178	1200	MPa
Impact			
Notched izod impact strength	ISO 180		
(23 °C)		50	kJ/m²
(-40 °C)		8.9	kJ/m²
Thermal			
CLTE, Flow	ISO 11359-1, -2	8.0 x 10-5	cm/cm/°C
Note: Determined over a temperature range of -30°C to 100°C. Alternative test method is ASTM E 228-95.			

#### Notes

Typical properties; not to be construed as specifications.